

# Study of Solar energy storage with Phase Change materials and improving its Performance

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**Abstract**—Wood, agriculture wastes, animal dung cake are the main energy sources for cooking in rural areas of India while in urban areas the main energy sources are kerosene and liquid petroleum gas (LPG). The cutting of firewood causes deforestation that leads to desertification and use of animal dung cakes pollute the environment. Also, the continuous increase in fuel price indicates that there is an urgent need to utilize the various sources of renewable energy in an effective way for cooking purpose. Fortunately, India is blessed with ample amount of solar radiation. Hence, solar cookers have good potential in India. A limitation of solar cookers is that cooking can only be done during sunshine hours. If solar cookers are provided with heat storing medium, then there is possibility of cooking food during off sunshine hours also.

Solar cooking technology has to undergo a sea change if at all it's to be accepted as the main source of cooking energy. This is why a better model that incorporates both the traditional heat trapping cum concentrator mechanism and the latest techniques like that which uses a solar battery (phase change materials with high heat retention capability) can be used as the basic idea for the purpose. It will have two way supply of heat directly from sun during day time for cooking and from the phase change material during night time. In this project parabolic dish collector is selected because it gives better solar energy with minimum loss. Phase change material is filled in hollow space between two pots and pot in parabolic collector solar cooker that include. **Keywords**—Phase change materials, Solar cooker

## I. INTRODUCTION

### 1.1 Background

Energy is the backbone of human activities. The importance of energy in economic development is very critical as there is a strong relationship between energy and economic activity. Historically fossil fuel in its solid phase, i.e. wood and coal, has been the prime source of energy. The increment in global energy demands due to population growth and 20<sup>th</sup> century industrial revolution leads fossil fuel through a transitional phase. It is being widely realized that for sustainable development presently used energy mediums such as fossil fuel and nuclear power have to be quickly replaced by renewable energy sources. The latter are sustainable and have the potential to meet present and future projected global energy demands without inflicting any environmental impacts. Renewable energy sources such as solar, wind, hydropower

and biogas are potential candidates to meet global energy requirements in a sustainable way [1].

It leads to saving of premium fuels and makes the system more cost effective by reducing the wastage of energy and capital cost. For example, storage would improve the performance of a power generation plant by load leveling and higher efficiency would lead to energy conservation and lesser generation cost. Thermal energy storage (TES) is the temporary storage of high or low temperature energy for later use. It bridges the time gap between energy requirements and energy use. Among the various heat storage techniques of interest, latent heat storage is particularly attractive due to its ability to provide a high storage density at nearly isothermal conditions. Phase-change thermal energy storage systems offer other advantages, such as a small temperature difference between storage and retrieval cycles, small unit sizes and low weight per unit storage capacity. One of prospective techniques of storing thermal energy is the application of phase change materials (PCMs). Unfortunately, prior to the large-scale practical application of this technology, it is necessary to resolve numerous problems at the research and development stage [2].

### 1.2 Phase Change Material

Phase change materials (PCM) are Latent heat storage materials. The thermal energy transfer occurs when a material changes from solid to liquid, or liquid to solid. This is called a change in state, or phase Change. Initially, these solid-liquid PCMs perform like conventional storage materials; their temperature rises as they absorb heat. Unlike conventional (sensible) storage materials, PCM absorbs and release heat at a nearly constant temperature. They store 5-14 times more heat per unit volume than sensible storage materials such as water, masonry, or rock. A large number of PCMs are known to melt with a heat of fusion in any required range [3].

Phase change materials possess the ability to change their state with a certain temperature range. These materials absorb energy during the heating process as phase change takes place, otherwise this energy can be transferred to the environment in the phase change range during a reverse cooling process. The insulation effect reached by the PCM depends on temperature and time; it takes place only during the phase change ( in the temperature range of the phase change) and terminates when

the phase change in all of the PCMs would complete. Since, this type of thermal insulation is temporary; therefore, it can be referred to as dynamic thermal insulation. Numerous engineering applications have made the topic melting of phase change material as one of the most active fields in heat transfer research today [2].

### 1.3 Limitations of Solar Thermal Energy (STE)

The solar thermal energy is clean, cheap and abundantly available renewable energy which has been in use since ancient times. The sun is a sustainable source providing solar energy in the form of radiations, visible light and infrared radiations. This solar energy is captured naturally by different surfaces and converted into thermal energy by using solar collectors. The STE are more efficient nowadays. However, there are certain limitations of STE which are given below:

i) Availability is limited to sun hours. ii) In cloudy days and during night time efficiency of STE reduces. iii) Need of storage. iv) Large area entails high capital cost. v) Owing to change in the position of sun, tracking is required. vi) It will take more time to heat fresh water entering in tank.

### 1.4 Solar Cooking

Solar cooking with all its benefits, starting from environment-friendliness to its cost effectiveness, is yet to be accepted as a viable option for cooking. The main reason for this can be traced out as;

i) Cooking occurs only in sunshine hours.  
ii) No ease of cooking as the user has to wait longer for simple cooking processes like boiling.  
iii) Limited number of dishes that can be cooked.

While in the day time cooking will not be an issue, for the night there has to be some form of back-up energy stored throughout the day. This is achieved by selecting a material that has high heat retention capability. However recent studies show that sensible heating is not the option, even if the material has a high Specific heat. This is why we opted for Latent Heat storage using phase change materials. Latent heat storage is a relatively new area of research which can be used for storing heat by changing the phase of the material without rise in its temperature. To improve the ease of cooking one must separate the traditional model of a solar cooker that has its absorber, cooking surface and heat storage system all jammed to the same place. We can implement the design by having an outdoor arrangement for heat absorption and storage. Solar cookers are heat exchangers designed to use solar energy in cooking processes [6].

#### 1.4.1 Existing system of solar cooker

##### a. Solar cookers

A solar cooker or solar oven is a device which utilizes solar energy to cook food. Solar cookers also enable some significant processes such as pasteurization and sterilization. It is a clear fact that there are countless styles of solar cookers in the world and they are continually improved by researchers and manufacturers. Therefore, classification of solar cookers is a hard work. However, it may be asserted that most of the solar cookers today fall within three main categories called solar panel cookers, solar box cookers and solar parabolic cookers as shown in Figure.1.4.1a [4]

##### b. Solar panel cookers

Solar panel cookers may be considered the most common type available due to their ease of construction and low-cost material. In solar panel cookers, sunlight is concentrated

from above. This method of solar cooking is not very desirable since it provides a limited cooking power. On the other hand, this type of solar cookers is highly appreciated by people living or travelling alone. Solar panel cookers utilize reflective equipment in order to direct sun-light to a cooking vessel which is enclosed in a clear plastic bag. Solar panel cooker of Dr. Roger Bernard (Cook it) is one of the most popular designs in this category. Only cardboard and foil shaped was utilized to manufacture the Cook it. It was an afford-able, convenient and effective solar cooker which enabled to preserve nutrients without burning or drying out. Performance of solar panel cookers highly depend on reflected radiation thus, they do not seem effective under cloudy conditions. In recent years, some efforts have been made in order to expand the utilization areas of panel cookers.[4]

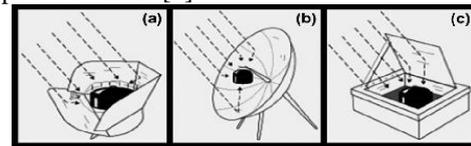


Fig.1.4.1 Types of solar cookers

##### c. Solar Box Cookers

History of solar cooking technology started with the invention of box-type solar cookers. The first solar box cooker was invented by a French-Swiss naturalist named Horace de Saussure in 1767. Especially in the twentieth century, this solar cooker type demonstrated a considerable development in terms of design and performance parameters. A solar box cooker basically consists of an insulated box with a transparent glass cover and reflective surfaces to direct sunlight into the box. The inner part of the box is painted black in order to maximize the sunlight absorption. Maximum 4 cooking vessels are placed inside the box.

##### d. Parabolic cookers

Parabolic cookers reach higher temperatures and cook more quickly than solar box cookers, but are harder to make and use. Parabolic cookers require more precision to focus the sunlight on the cooking vessel. When the parabolic oven is used, the temperature must be watched so the vessel does not overheat, burning the food. The risk of burns and eye injury is greater with homemade parabolic designs.[4]

## II. LITERATURE REVIEW

Shukla A Has been studied that The importance of energy in economic development is very critical as there is a strong relationship between energy and economic activity. Historically fossil fuel in its solid phase, i.e. wood and coal, has been the prime source of energy. Renewable energy sources such as solar, wind, hydropower and biogas are potential candidates to meet global energy requirements in a sustainable way.[1]

S. Mondal has been studied and investigated the advantage of latent heat that can be stored or released from a material over a narrow temperature range. PCM possesses the ability to change their state with a certain temperature range. These materials absorb energy during the heating process as phase change takes place and release energy to the environment in the phase change range during a reverse cooling process. Insulation effect reached by the PCM depends on temperature and time. Recently, the incorporation of PCM in textiles by coating or

encapsulation to make thermo-regulated smart textiles has grown interest to the researcher. Therefore, an attempt has been taken to review the working principle of PCM and their applications for smart temperature regulated textiles. Different types of phase change materials are introduced. This is followed by an account of incorporation of PCM in the textile structure are summarized. Concept of thermal comfort, clothing for cold environment, phase change materials and clothing comfort are discussed in this review paper. Some recent applications of PCM incorporated textiles are stated. [2]

Atul Sharma has been studied the use of a latent heat storage system using phase change materials (PCMs) is an effective way of storing thermal energy and has the advantages of high-energy storage density and the isothermal nature of the storage process. PCMs have been widely used in latent heat thermal-storage systems for heat pumps, solar engineering, and spacecraft thermal control applications. The uses of PCMs for heating and cooling applications for buildings have been investigated within the past decade. There are large numbers of PCMs that melt and solidify at a wide range of temperatures, making them attractive in a number of applications. He also summarizes the investigation and analysis of the available thermal energy storage systems incorporating PCMs for use in different applications. [3]

Ederm Cuce has reviewed the available literature on solar cookers is presented. The review is performed in a thematic way in order to allow an easier comparison, discussion and evaluation of the findings obtained by researchers, especially on parameters affecting the performance of solar cookers. The review covers a historic overview of solar cooking technology, detailed description of various types of solar cookers, geometry parameters affecting performance of solar cookers such as booster mirrors, glazing, and absorber plate, cooking pots, heat storage materials and insulation. Moreover, thermodynamic assessment of solar cooking systems and qualitative evaluation of thermal output offered by solar cookers are analyzed in detail.[4]

## 2.1 Introduction

One of the most important aspects in the selection of the material is conformable melting point and high latent heat of fusion. The choice of the substances used largely depends upon the temperature level of the application. Residential and commercial cooking often have requirements at around 150°C. The right melting point enables that the phase changing comes off during every usage cycle. Thereby the latent heat could be fully utilized. According to the required temperature of the domestic solar cooker the melting point should be between 105°C and 110°C [4, 5, 6].

### Latent heat storage:

Latent heat storage is one of the most efficient ways of storing thermal energy. Unlike the sensible heat storage method, the latent heat storage method provides much higher storage density, with a smaller temperature difference between storing and releasing heat. Every material absorbs heat during a heating process while its temperature is rising constantly. The heat stored in the material is released into the environment through a reverse cooling process. During the cooling process, the material temperature decreases continuously. Comparing the heat absorption during the melting process of a phase change material (PCM) with those in normal materials, much

higher amount of heat is absorbed if a PCM melts. A paraffin-PCM, for an example, absorbs approximately 200 kJ/ kg of heat if it undergoes a melting process. High amount of heat absorbed by the paraffin in the melting process is released into the surrounding area in a cooling process starts at the PCM's crystallization temperature. After comparing the heat storage capacities of textiles and PCM, it is obvious that by applying paraffin-PCM to textiles their heat storage capacities can substantially enhanced [2].

The block diagram shows complete process of latent heat thermal energy storage systems from its selection procedure till the commercial production of the product. It gives brief idea about dependency of different processes on each other. It helps us to understand which factors are important and to which more priority is to be given.

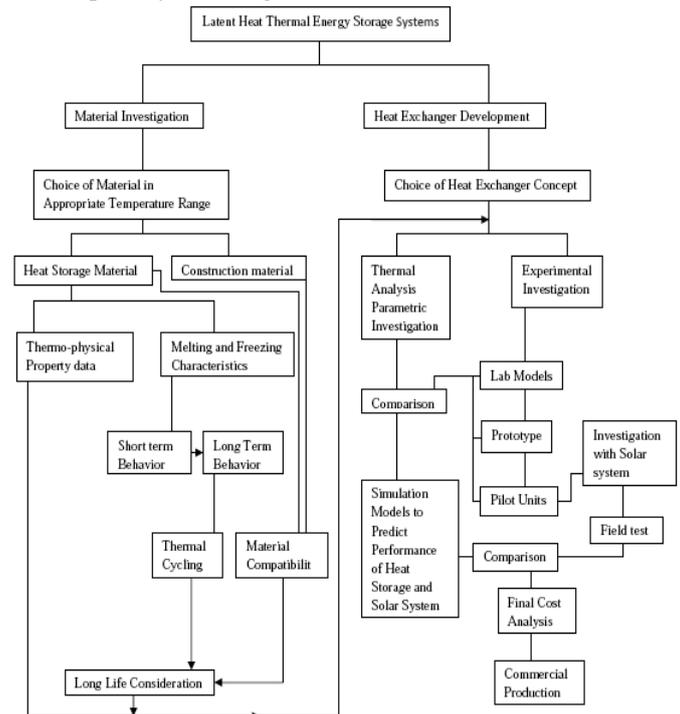


Fig. 2.1. Latent heat thermal energy storage system

During complete melting process, temperature of PCM as well as its surrounding area remains nearly constant. The same is true for the crystallisation process; during the entire crystallisation process the temperature of the PCM does not change significantly either. Phase change process of PCM from solid to liquid and vice versa is schematically shown in Figure 2.2 the large heat transfer during the melting process as well as the crystallization process without significant temperature change makes PCM interesting as a source of heat storage material in Practical applications. When temperature increases, the PCM microcapsules absorbed heat and storing this energy in the liquefied phase change materials. When the temperature falls, the PCM microcapsules release this stored heat energy and PCM solidify [2].

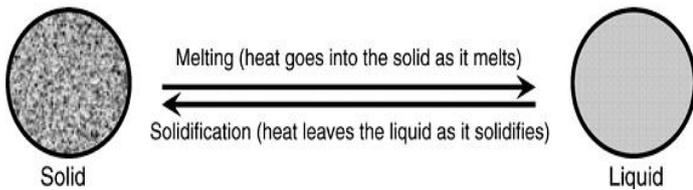


Fig. 2.2 Schematic representation of phase change process

**2.1.2 Working principle of PCM**

Thermal energy storage is an essential technique for thermal energy utilization. For thermal energy storage there are four alternatives viz. sensible heat utilization, latent heat utilization, utilization of reversible chemical heat, and utilization of heat of dilution. Material has four state viz. solid, liquid, gas and plasma. When a material converts from one state to another, this process is called phase change. There are four kinds of phase change processes, such as (a) solid to liquid (b) liquid to gas (c) solid to gas and (d) solid to solid. Heat is absorbed or release during the phase change process. This absorbed or released heat content is called latent heat. PCM which can convert from solid to liquid or from liquid to solid state is the most frequently used latent heat storage material, and suitable for the manufacturing of heat- storage and thermo-regulated textiles and clothing [2].

Modes of heat transfer are strongly depend on the phase of the substances involve in the heat transfer processes. For substances that are solid, conduction is the predominate mode of heat transfer. For liquids, convection heat transfer predominates, and for vapours convection and radiation are the primary modes of heat transfer. For textile applications, we will only consider the phase change from solid to liquid and vice versa. Therefore, the principle of solid to liquid phase change and vice versa would be discussed. When the melting temperature of a PCM is reached during heating process, the phase change from the solid to the liquid occurs.

Typical differential scanning calorimetry (DSC) heating thermo-gram for PCM melting is schematically shown in Figure 2.4 during this phase change, the PCM absorbs large quantities of latent heat from the surrounding area. PCM may repeatedly converted between solid and liquid phases to utilize their latent heat of fusion to absorb, store and release heat or cold during such phase conversions.

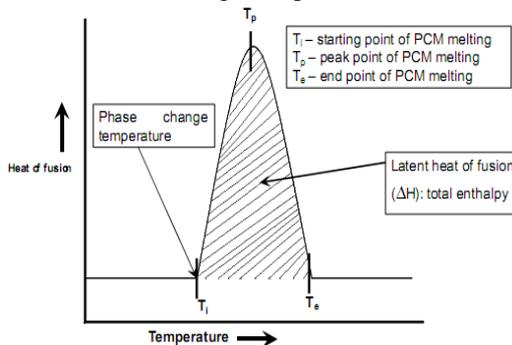


Fig. 2.4 Schematic of DSC heating thermo-gram of PCM  
Phase change materials as such are not new. They already exist in various forms in nature. The most common example of a PCM is water at 0°C, which crystallizes as it changes from liquid to a solid (ice). A phase change also occurs

when water is heated to a temperature of 100°C at which point it becomes steam. In order to compare the amount of heat absorbed by a PCM during the actual phase change with the amount of heat absorbed in an ordinary heating process; water can be used for comparisons. When ice melts into water it absorbs approximately a latent heat of 335 kJ/kg. When water is further heated, a sensible heat of only 4 kJ/kg is absorbed while the temperature rises by one degree Celsius.

**III. WORK ON SOLAR COOKER WITH PCM**

A] Energy storage not only reduces the mismatch between supply and demand but also improves the performance and reliability of energy systems and plays an important role in conserving the energy. Solar energy applications require an efficient thermal storage. Hence, the successful application of solar energy depends, to a large extent, on the method of energy storage used [1]. Fig.3 Shows the sketch of a box-type solar cooker for one vessel using a PCM to store the solar energy. In the center of the absorbing plate A, a cylindrical container of 0.165 m diameter and 0.02 m in depth was welded and the cooking pot is to be kept tightly in it. This container will provide a heat transfer from the absorbing plate and PCM. Moreover, aluminum fins were also provided at the inner side of the tray and cylindrical container. The outer tray 'B' is also made from the same aluminum sheet. Tray B was filled with 3.5 kg of commercial grade stearic acid (PCM) and it was made sure that the PCM was in good contact with the bottom side of tray A. The experimental results demonstrate the feasibility of using a PCM as the storage medium in solar cookers, i.e., it is possible to cook the food even in the evening with a solar cooker having latent heat storage. It also provide nearly constant plate temperature in the late evening. Problem with this design was low heat transfer from PCM storage unit to Cooking vessel [4].

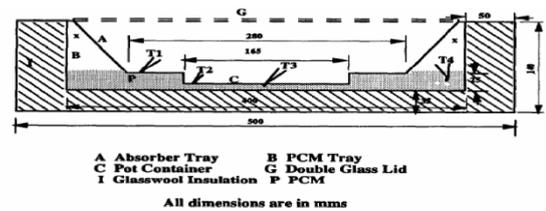


Fig. 3. Box type solar cooker with PCM storage at bottom

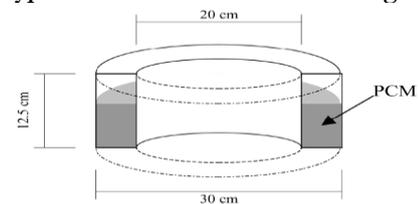


Fig.3.1 Latent heat storage unit for evening cooking in a solar cooker

Sharma et al. (Fig.3.1) designed and developed a cylindrical PCM storage unit for a box type solar cooker to cook food in the late evening. Since this unit surrounds the cooking vessel, the rate of heat transfer between the PCM and the food is higher, and cooking can be faster. They reported that by using

2.0kg of acetamide (melting point  $82^{\circ}\text{C}$ ) as a latent heat storage material, a second batch of food could be cooked if it is loaded before 3:30 PM during winter. They recommended that the melting temperature of a PCM should be between  $105^{\circ}\text{C}$  and  $110^{\circ}\text{C}$  for evening cooking.

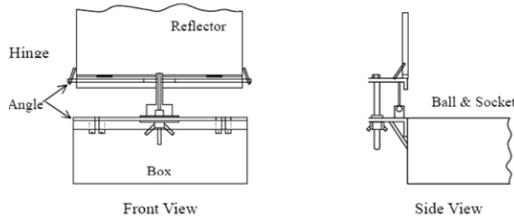


Fig.3.2 Box type solar cooker with PCM storage having three reflectors

### B] Recent improvement in solar cooker using PCM

In the recent study, a novel indirect solar cooker with outdoor elliptical cross section, wickless heat pipes, flat-plate solar collector and integrated indoor PCM thermal storage and cooking unit shown in figure 3.3 is designed, constructed and tested under actual meteorological conditions two plane reflectors are used to enhance the insolation falling on the cooker's collector, while magnesium nitrate hexahydrate ( $T_m = 89^{\circ}\text{C}$ , latent heat of fusion  $134\text{ kJ/kg}$ ) is used as the PCM inside the indoor cooking unit of the cooker. It is found that the average daily enhancement in the solar radiation incident on the collector surface by the south and north facing reflectors is about 24%. Different experiments have been performed on the solar cooker without load and with different loads at different loading times to study the possibility of benefit from the virtues of the elliptical cross section wickless heat pipes and PCMs in indirect solar cookers to cook food at noon and evening and to keep food warm at night and in early morning. [9].

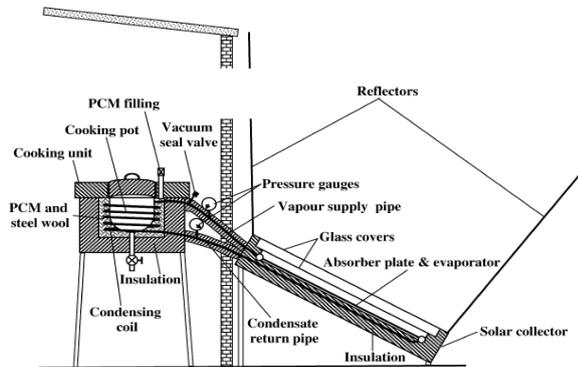


Fig3.3.C/S view of the present solar cooker shows its main components

Another relevant issues on solar cooking in order to define and evaluate an innovative layout of a portable solar cooker of the standard concentrating parabolic type that incorporates a daily thermal storage utensil. This utensil is formed by two conventional coaxial cylindrical cooking pots, an internal one and a larger external one shown in fig.3.B.1



Fig.3.4 Cooker (a) in operation. (b) Focused sun on utensil. (c) Inner pot view with water.

## IV. EXPERIMENTAL SET-UP

The primary objective of the project is to develop solar cooker system with PCM. It was decided to select parabolic dish based solar cooker system. Modifications were done in the cooking vessel of the conventional system by adding PCM in the vessel. From cooking temperature requirement Acetanilide is selected as a PCM.

### 4.1 Experimental setup

The experiment will be performed to investigate the thermal performance of solar cooker with Phase change thermal storage unit. The test section of solar cooker is based on parabolic dish collector. This system consists of parabolic dish collector, solar cooker, and insulator box. Acetanilide is used as a phase change material and it is filled in between the hollow space of inner and outer wall of solar cooker. The experimental setup consists of following components:

- i) Parabolic solar dish collector.
- ii) Solar cooker
- iii) Phase change material
- iv) Insulator box

#### Parabolic solar dish collector

The parabolic dish collector as shown in fig.4.1 refers to a point focusing device which includes the concentrator and the absorber. In this system, segments of the reflecting material are joined to form the concentrator. A flat surface works as the absorber which absorbs the solar energy concentrated on a point. The outer ring frame of the parabolic dish collector is made of the mild steel circular channel. The tracking of parabolic dish collector is done manually and for that tracking screw is provided at the top of outer ring. The parabolic dish collector is adjusted in such a way that the shadow of tracking screw does not visible. After setting this position, the parabolic dish collector is locked in that position by the holding screw provided at the bottom of tracking screw. A wheel is provided at the bottom of parabolic dish so that the dish can be tracked with the movement of sun.

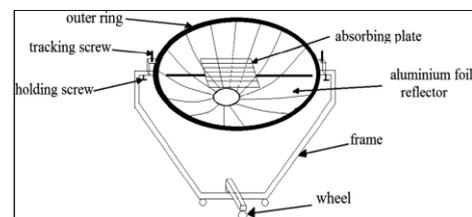


Fig.4.1 Parabolic solar dish collector

### B. Solar cooker

Solar cooker is made up of two hollow concentric cylinders of aluminium. The hollow space between the cylinders is filled with commercial grade Acetanilide having melting point  $118^{\circ}\text{C}$  and latent heat of fusion  $222\text{ kJ/kg}$ . Enough space is left in the solar cooker to allow volumetric expansion of PCM.

### C. Phase Change Material

The selection of phase change material depends upon its properties such as melting temperature, latent heat of fusion, toxicity, etc. In this paper, the phase change material used is commercial grade Acetanilide with its thermo-physical properties given as follow ;

- i) Required melting point of PCM -  $105^{\circ}\text{C}$  to  $125^{\circ}\text{C}$
- ii) Name – Acetanilide
- iii) Melting point -  $118^{\circ}\text{C}$
- iv) Appearance- White powder
- v) Latent heat L -  $222\text{ kJ/kg}$
- vi) Specific heat capacity  $C_p$  –  $2\text{ kJ/kg }^{\circ}\text{C}$

**D Insulator box**

A box made up of wood is used for insulation. The box is filled with glasswool for better insulation and in the Centre of box a space is provided for placing solar cooker. The bottom side of space is also filled with thermocoal and plaster of Paris.

**E Glazing**

In order to avoid effect of air velocity glazing is used. Glazing box made up of white glass is provided around the cooking vessel and has dimensions according to cooking vessel.



Fig.4.2 Glazing

**4.2 System Operation**

In the experimental setup, acetanilide as phase change material is filled in between the hollow space of inner and outer wall of solar cooker and thermocouples are used for measuring the outer surface temperature of solar cooker, inner surface temperature of solar cooker, PCM temperature and cooking medium temperature. Initially, at the start of the experiment, PCM was at ambient temperature ( $31\text{--}34^{\circ}\text{C}$ ). Solar cooker is placed on the absorbing plate of dish collector and the system is exposed to solar radiation. Solar radiations as well as various temperatures are measured from 11 am to 4 pm, at an interval of 60 min. The dish collector is tracked manually in every 15 min with the movement of sun. After 4 pm, the solar cooker is lifted from the dish collector with the help of handle and placed in the insulator box and readings are taken without load. Next day, for the same case, readings are taken with load in which water is used as cooking medium. 0.5 liters of water having temperature  $30^{\circ}\text{C}$  is poured in the solar cooker. A thermocouple is hanged in the water to measure its temperature during discharging process of PCM. The insulator box is then covered with lid and temperatures are measured at an interval of 60 min, from 4 pm to late night. Three cases are considered to enhance the thermal performance of solar cooker and for each case; the readings are taken for two days, i.e., without cooking load and with cooking load. Following are the cases for experimentation.

- i) Solar cooker with cooking load and glazing.
- ii) Solar cooker with cooking load and without glazing.
- iii) Solar cooker without cooking load and glazing.
- iv) Solar cooker without cooking load and without glazing.

In TES generally three modes occur i.e. charging mode, discharging mode and standby mode. The absorption of heat is called as charging mode while release of energy is called as discharge mode. Standby mode occurs when there is

no energy transformation occurs.

**4.3 Charging Mode**

The charging mode starts with heating of PCM in a collection system. This mode occurs in day time and terminates upon complete melting of PCM. During the charging process water is also poured in cooking vessel as cooking medium. PCM absorbs solar energy and exchanges this heat with the cooking medium in the pot, which is initially at room temperature. The PCM slowly gets heated, sensibly at first, until it reaches its melting point temperature. As the charging proceeds, energy storage as Latent heat is achieved as the PCM melts at constant temperature. After complete melting is achieved; further heat addition causes the PCM to superheat, thereby again storing heat sensibly. Temperatures of the PCM and water at the recorded at regular interval in the pot.

**4.4 Discharge Mode**

The discharge mode is started by addition of food in cooking pot. The heat transfer fluid exit temperature is time dependent because rate solidification of PCM varies with time. This mode terminates upon complete solidification of PCM.

**4.5 Standby mode**

This mode occurs when there is no further storage occurring because of decreasing heat transfer fluid temperature or the storage pot is completely charged or energy is directly fed to utility without using storage and no heating from the system is required. This is the transition period between charging and discharging modes. The temperature change in the complete cycle is as shown in Fig. 4.3

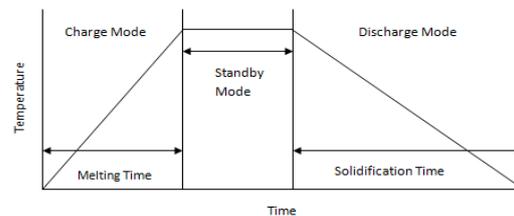


Fig.4.3 Temp- Time Profile during Three Modes of Storage

**5. CONCLUSION**

Though this paper it has been concluded that solar cooker with phase change material is highly beneficial for cooking in sun shine hours as well as sunshine off hours.

The use of PCM involves increment in performance of solar cooker.

Latent heat storage systems with phase change materials are implemented causes heat storage for sunshine off hours

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